

Work Order ID 130816

130816

Page 1

Item ID: D206-781-021L08

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Floor Protector - Passenger Cabin Clear

Stop ***NS2***

Start Date: 3/26/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/27/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9695	A								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D206-781-021 CHG 002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

MAR 30 2015

DAS
06
9-89

DAS
27
9-89

DAS
46
9-89

MAR 30 2015

MAR 27 2015

DAS
06
9-89

MAR 30 2015

Work Order ID 130816

March-26-15 9:55:26 AM

130816

Page 2

Item ID: D206-781-021L08 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Floor Protector - Passenger Cabin Clear
 Start Date: 3/26/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/27/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-021								
	Location: <u>P6116</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAG
05
9-09
MAR 30 2015
MLS 15-03-31
15330

Picklist Print

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Work Order ID: 130816

130816

Parent Item: D206-781-021L08

D206-781-021L08

Parent Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 3/26/15

Required Date: 3/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevA: New issue DD verified by:EC

IPP REV:B

13.04.18 AS PER DSI9695 REV.A DD VERF:JLM IPP Rev. C Added

Color to D3875 parts 14/07/02 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3875-1108 *D3875-1108* Floor Protector, Passenger (Clear)		Manufactured	No			110	Each	1.0000	1			DAS 27 9-89	DAS 46 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				PK	129127			1					
D3934-041 *D3934-041* Clip Assembly		Manufactured	No			110	Each	61.0000	2			DAS 27 9-89	DAS 46 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST067	123854			61					
					129132			1					
D3800-1-100 *D3800-1-100* Hook And Loop Strip (1" Soft)		Manufactured	No			110	f	129.0000	9			DAS 27 9-89	DAS 46 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST638	129125			129					
								129					

MAR 27 2015

MAR 27 2015

MAR 27 2015

Picklist Print

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Work Order ID: 130816

Parent Item: D206-781-021L08

Parent Item Name: Floor Protector - Passenger Cabin Clear

130816

D206-781-021L08

Start Date: 3/26/15

Required Date: 3/27/15

Start Qty: 1.00

Required Qty: 1.00

D3800-3-100

Manufactured No

110 f

254.0000 8333 9

DAS
27

DAS
46
9-89

D3800-3-100
Hook And Loop Strip (3" Hard)

**

MAR 27 2015

2X50

DAS
38
9-89

Location

Loc Qty

Loc Code

ST419

50

130077

50

ST638

204

129126

204

cut 2 lengths of 50"

AN525-10R6

Purchased No

110 Each

104.0000 4 4

DAS
27
MAR 27 2015

DAS
46
9-89

AN525-10R6
Screw

**

Location

Loc Qty

Loc Code

ST329

104

M130325

4

M131420

100

D4820-041

Manufactured No

110 Each

18.0000 4 4

DAS
27
MAR 27 2015

DAS
46
9-89

D4820-041
Fpc Clip Assembly

**

Location

Loc Qty

Loc Code

ST130

18

129133

18

March-26-15 9:55:26 AM

Shop Packet Print

Page 2

BELL 206 A/B

QTY - 051L02	QTY - 051L08	QTY - 011L02	QTY - 011L08	QTY - 021L02	QTY - 021L08	PART NUMBER	DESCRIPTION
X						D206-781-051L02	FLOOR PROTECTOR KIT (BLACK) (PILOT, CO-PILOT, PASSENGER CABIN)
	X					D206-781-051L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT, CO-PILOT, PASSENGER CABIN)
1		X				D206-781-011L02	FLOOR PROTECTOR KIT (BLACK) (PILOT AND CO-PILOT)
	1		X			D206-781-011L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT AND CO-PILOT)
1				X		D206-781-021L02	FLOOR PROTECTOR KIT (BLACK) (PASSENGER ONLY)
	1				X	D206-781-021L08	FLOOR PROTECTOR KIT (CLEAR) (PASSENGER ONLY)
		1				D3874-1L02	FLOOR PROTECTOR, CO-PILOT (BLACK)
			1			D3874-1L08	FLOOR PROTECTOR, CO-PILOT (CLEAR)
		1				D3874-2L02	FLOOR PROTECTOR, PILOT (BLACK)
			1			D3874-2L08	FLOOR PROTECTOR, PILOT (CLEAR)
				1		D3875-1L02	FLOOR PROTECTOR, PASSENGER (BLACK)
					1	D3875-1L08	FLOOR PROTECTOR, PASSENGER (CLEAR)
				2	2	D3934-041	CLIP ASSEMBLY
				4	4	D4820-041	CLIP ASSEMBLY
		4	4			D3800-1-100-300	LOOP STRIP
		4	4			D3800-3-100-300	HOOK STRIP
				2	2	D3800-1-100-500	LOOP STRIP
				2	2	D3800-3-100-500	HOOK STRIP
		2	2			AN4-13A	BOLT
				4	4	AN525-10R6	SCREW
		2	2			AN960JD416	WASHER
		2	2			NAS43DD4-20	SPACER
		1	1			NAS43DD4-64	SPACER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: [Signature]
D. SHEPHERD (DE # 02)

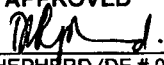
DATE: 14.04.09
CERT. NO.: SH08-60
ISSUE NO.: 1

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. <u>DSI 9695</u> REV. A SHEET 2 OF 4 TITLE <u>FLOOR PROTECTOR KIT, BLACK</u> SCALE <u>NTS</u> COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
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APPROVED	<u>[Signature]</u>	
DE APPR.	<u>[Signature]</u>	
DATE	<u>14.04.09</u>	

BELL 206 A/B

QTY - 051L02	QTY - 051L08	QTY - 011L02	QTY - 011L08	QTY - 021L02	QTY - 021L08	PART NUMBER	DESCRIPTION
X						D206-781-051L02	FLOOR PROTECTOR KIT (BLACK) (PILOT, CO-PILOT, PASSENGER CABIN)
	X					D206-781-051L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT, CO-PILOT, PASSENGER CABIN)
1		X				D206-781-011L02	FLOOR PROTECTOR KIT (BLACK) (PILOT AND CO-PILOT)
	1		X			D206-781-011L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT AND CO-PILOT)
1				X		D206-781-021L02	FLOOR PROTECTOR KIT (BLACK) (PASSENGER ONLY)
	1				X	D206-781-021L08	FLOOR PROTECTOR KIT (CLEAR) (PASSENGER ONLY)
		1				D3874-1L02	FLOOR PROTECTOR, CO-PILOT (BLACK)
			1			D3874-1L08	FLOOR PROTECTOR, CO-PILOT (CLEAR)
		1				D3874-2L02	FLOOR PROTECTOR, PILOT (BLACK)
			1			D3874-2L08	FLOOR PROTECTOR, PILOT (CLEAR)
				1		D3875-1L02	FLOOR PROTECTOR, PASSENGER (BLACK)
					1	D3875-1L08	FLOOR PROTECTOR, PASSENGER (CLEAR)
				2	2	D3934-041	CLIP ASSEMBLY
				4	4	D4820-041	CLIP ASSEMBLY
		4	4			D3800-1-100-300	LOOP STRIP
		4	4			D3800-3-100-300	HOOK STRIP
				2	2	D3800-1-100-500	LOOP STRIP
				2	2	D3800-3-100-500	HOOK STRIP
		2	2			AN4-13A	BOLT
				4	4	AN525-10R6	SCREW
		2	2			AN960JD416	WASHER
		2	2			NAS43DD4-20	SPACER
		1	1			NAS43DD4-64	SPACER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 14.04.09
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CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9695	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR KIT, BLACK	NTS
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